



Architectural
Commercial and
Residential Applications



Metal Forming
Fabrication
Tooling
Assembly





Stretch Forming Corporation (SFC) offers in-house metal forming and fabrication to commercial glazing and solarium manufacturers, extruders, architects and contractors. We can form one part to thousands of parts and, in most cases, costs are less than segmenting, need fewer joints and allows greater freedom of design.



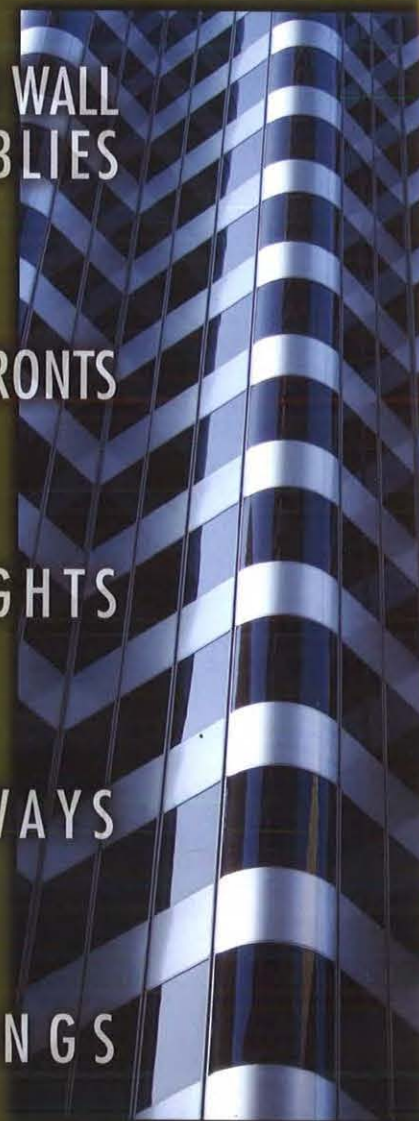
CURTAIN WALL ASSEMBLIES

STORE FRONTS

SKYLIGHTS

ARCHWAYS

RAILINGS



Capabilities

Our stretch forming process allows us to form virtually all metals to most radii and achieve complex contours from intricate profiles with high precision. This enables us to help minimize limitations in size and curve designs. Types of shapes that we routinely from include "T" and "Z" shapes, rectangular, round or square tubes, extrusions, channels, pressure plates, caps, brake shapes and more.

Our Processes Include

- Stretch Forming
- Stretch Draw Forming
- Skin & Hydro Forming
- Shear and Brake
- Radial Draw Forming
- Ring Rolling
- Roll Forming
- Compression Bending
- Check and Straighten
- Heat Treating





DRY WALL
RETAINERS

WALKWAYS

SOLARIUMS

FLASHINGS

FACADES

Quality Control

All parts are carefully inspected and monitored to ensure they meet design specifications with zero defects. Parts are clearly identified and carefully packaged. Production procedures, material control systems, storage handling and quality checks are also reviewed on a regular basis.

Metals We Fabricate Include

- Aluminum Alloys
- Stainless Steel
- Carbon Steel
- Nickel
- Copper
- Titanium
- Brass

In-House CAD Design

SFC is well versed and uses

- Auto Cad 2005
- Mechanical Desktop 2005
- Solid Works 2004
- Master CAM V9.0.

File Formats Includes

- DWG
- DXF
- STEP
- ACIS
- IGES
- MC9
- SLID
- PRT

Stretch Forming Corp. Offers

The employees of **SFC** stress quality work in every aspect of each project and can offer you...

- Customer Satisfaction
- Product Excellence
- Delivery on Time and Within Budget
- Cost Effective Solutions
- Over 40 years of Experience



EQUIPMENT LIST

Skin Presses

Sheridan Skin Press- 750 tons — 72" x 420" Sheet
Sheridan Skin Press- 300 tons — 84" x 144" Sheet
Sheridan Skin Press- 200 tons — 60" x 312" Sheet

Extrusion Presses

Hufford A-15- 350 Tons 45'
Hufford A-15- 350 Tons 30'
L&F A-150- 350 Tons
Hufford Model 97- 325 Tons
Hufford Model 46- 300 Tons
4 each Hufford A-12's- 40 to 90 tons
4 each Hufford A-7's- 25 to 40 tons
4 each Hufford A-10's- 17 tons
4 each Hufford A-90- 120 tons
5 each Versa V-10's — 24 tons
2 each Versa V-7 (25 ton)

Extrusion/Skin Presses

Sheridan Stretch Press- LC 2400
(24" dia. Extrusion Jaws) 372" length
Sheridan Stretch Press- 250
(13" dia. Extrusion Jaws) 360" length
Hufford Model 60- 1000 Tons
Hufford Model 46- 300 Tons

Sheet Metal

Shrinker/stretchers kicker and pneumatic various
Niagara 12' - 200 ton
Cnc shear (amada) 16', 600 ton
Shear (niagara) 16', 500 ton
Punch press obi 60 ton johnson
Cnc Press Brake rg100 100 ton Amada
Cnc Press Brake cincinnati 12', 100 Ton
Press Brake rg80 80 ton Amada

Roll Forming Bending

Roll Former 24'
2 each Pines Bender — tube capacity to 6" dia
2 each Wallace Bender- pipe capacity to 8" dia



TOOLING
FABRICATION
METAL FORMING
ASSEMBLY



Our state-of-the-art 100,000 sq. ft. facility allows us the in-house space to produce precision workmanship.



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